

Date: Tuesday, 14/10/2008 1:10:33 PM
User: Julie Lecocq

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : BLUE
Job Number : 42570	
Estimate Number : 10804	
P.O. Number :	Part Number : D2646
This Issue : 14/10/2008 S.O. No. :	Drawing Number : D2646
Prsht Rev. : NC	Project Number :
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 35011	Material :
Written By :	Due Date : 31/10/2008 Qty: 4 Um: Each
Checked & Approved By : <u>Jul 08.10.14</u>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

PULL FROM STK:

2 X D2646UP B 41435

ET 08-10-21

2.0	D2646	Aft Cap
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Aft Cap

ml 08 11 06

(4)

3.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

SAND LIGHTLY TO REMOVE
WHITE POWDER COAT

ml 08 11 06

(4)

4.0	SPRAY PAINTING	SPRAY PAINTING
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Comment:

SPRAY PAINT DELFLEET BLUE

CLEAR DELFLEET

Batch 105918 + 109333

ml 08 11 06

(4)

5.0	QC14	INSPECT SPRAY PAINT
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Comment: INSPECT SPRAY PAINT

06-11-07 (4)

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Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: BLUE

Job Number: 42570

Part Number: D2646

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

ALS71032130

Insert



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

INSERT

Batch: B M 105819

MS

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Install inserts as per Dwg D2646

MS

08-11-07

(x4)

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08-11-07

(4)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

ID & STK USING NEW B/N

FP-4

08-11-07

(x4)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/10 *MF*

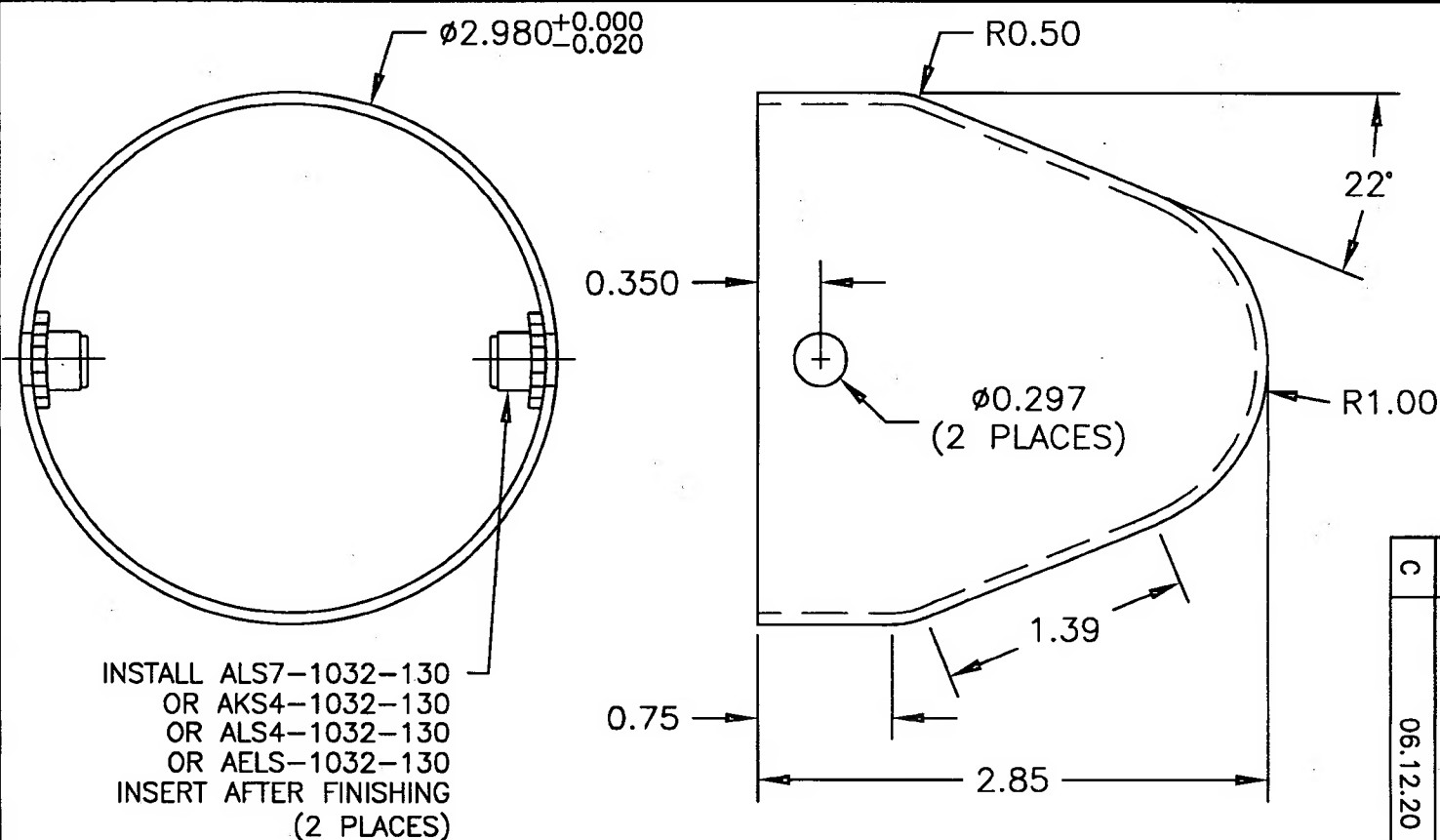
Job Completion



MF 08-11-07



DESIGN	DRAWN BY	DART AEROSPACE USA, INC.	
DS	PH	PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO.	REV. C
PH	PH	D2646	SHEET 1 OF 1
DATE		TITLE	SCALE
06.12.20		AFT CAP	1:1
A	97.03.25	NEW ISSUE	
B	05.04.01	CHANGE TO CLOSED INSERTS	
C	06.12.20	CHANGE TO OPEN ENDED INSERTS	



INSTALL ALS7-1032-130
OR AKS4-1032-130
OR ALS4-1032-130
OR AELS-1032-130
INSERT AFTER FINISHING
(2 PLACES)

D2646 AFT CAP

- 1) MATERIAL: ALUMINUM 1100-0 0.063 THICK (QQ-A-250/1)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 42570

RELEASED
07.02.02